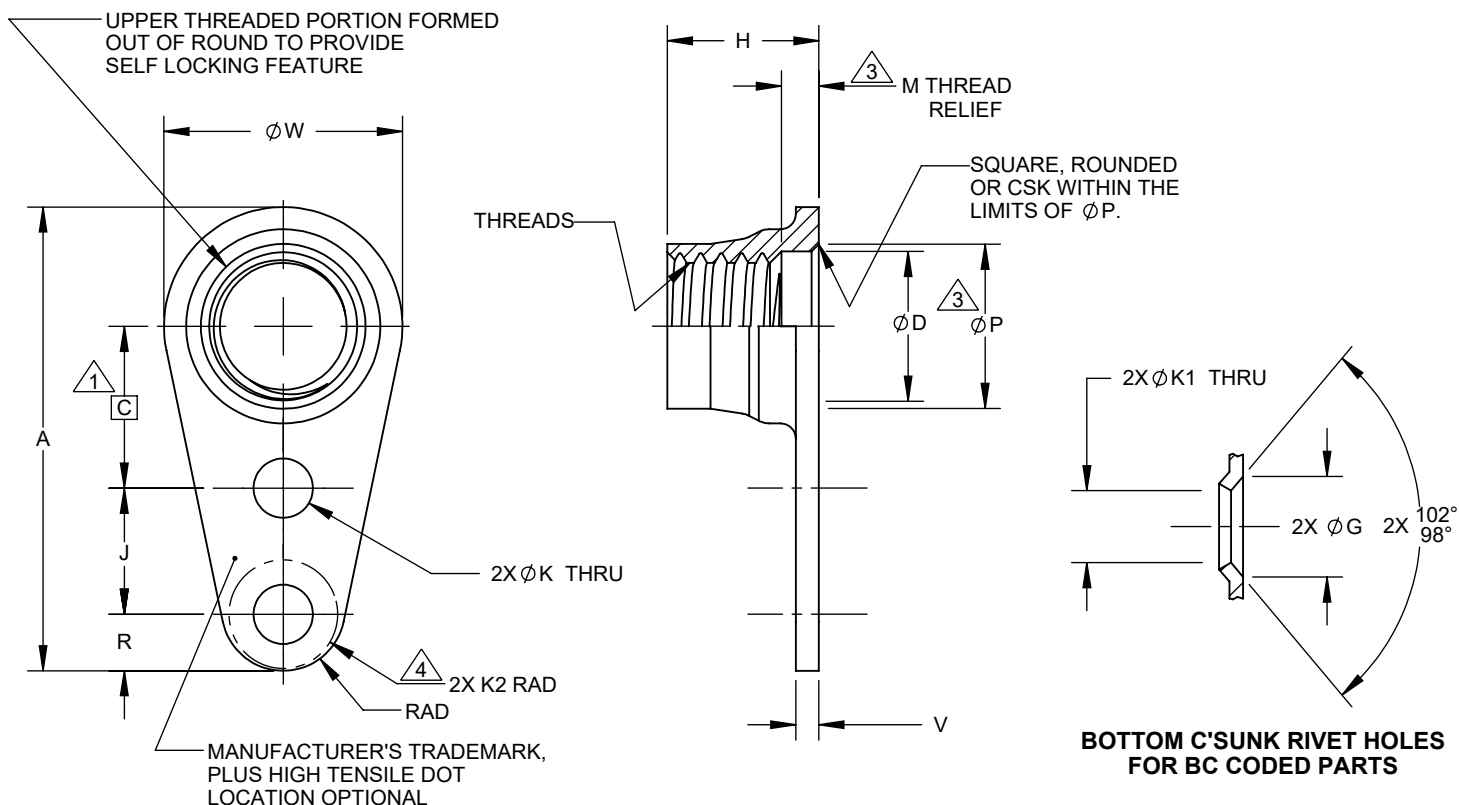


MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN
CONSENT OF ARCONIC FASTENING SYSTEMS IS ABSOLUTELY PROHIBITED.

AFS PRODUCTS PART NO.		THREADS PER AS8879	A MAX	C	ØD MIN	ØG	H MAX	J	ØK +.005 -.000	ØK1 +.015 -.000	K2 MIN	M MIN	ØP MAX	R MIN	V MAX	ØW	MAXIMUM WEIGHT lbs/100
MK2400-	04	.1120-40UNJC-3B	.667	.203	---	.210 .190	.143	.221 .217	.098	.098	.098	---	.166	.089	.040	.260 .140	.12
	06	.1380-32UNJC-3B	.684	.218			.171						.206		.265 .195	.15	
	08	.1640-32UNJC-3B	.716	.234	.168		.250						.248	.047	.297 .235	.23	
	3	.1900-32UNJF-3B	.745	.250	.194								.274		.328 .298	.27	
	4	.2500-28UNJF-3B	.822	.281	.254								.344		.414 .380	.46	
	5	.3125-24UNJF-3B	1.026	.359	.317	.240 .220	.328	.271 .267	.130	.130	.130	.062	.417	.125	.065	.505 .475	.85
	6	.3750-24UNJF-3B	1.139	.414	.379		.344						.505		.580 .414	2.04	

MATERIAL: C1050 CARBON STEEL PER AMS5085 (UNS G10500), HEAT TREATED.

FINISH: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2, PLUS DRY FILM LUBRICANT COAT PER AS5272, TYPE I.

PERFORMANCE: NAS3350, CLASS II.

VARIATIONS: ADD BC FOR BOTTOM C'SUNK RIVET HOLES.
EXAMPLE: MK2400-4BC.

- NOTES:
1. THE CENTER OF THE TAPPED HOLE SHALL NOT DEVIATE IN ANY DIRECTION FROM THE CENTER OF THE PLATE NUT, AS DETERMINED BY THE BASIC RIVET HOLE LOCATION, BY MORE THAN .005.
 2. DIMENSIONS APPLY AFTER PLATE, BUT BEFORE LUBRICATION.
 3. THREAD RELIEF DOES NOT APPLY TO -.04 & -.06 SIZES. THE -.04 & -.06 SIZES HAVE A C'SINK OR RADIUS TO THE LIMITS OF ØP.
 4. K2 IS CLEARANCE FOR ATTACHING RIVETS.



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APPROVED DATE

01MAR2004

REV. LETTER AND DATE:

B 26MAR2018

CUSTOMER:

CURRENT DESIGN ACTIVITY:

**ARCONIC**Arconic Fastening Systems
Fullerton Operations
800 S State College Boulevard
Fullerton, California, 92831<http://www.arconic.com>

TITLE:

NUT - ANCHOR, MINIATURE,
1 LUG, FIXED, SELF-LOCKINGUNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE
IN INCHES & TO ASME Y14.5-2009 TOLERANCES:
DECIMALS = ±.015; ANGLES = ±2°**CAGE CODE: 15653****SALES DRAWING No.****MK2400-(*)**

PAGE 1 OF 1

FILED AS

s_MK2400-(-)

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